FORWARD

The Job Shop and Service to Industry Directory is compiled and published by the Pitt County Development Commission, 111 South Washington St., Greenville, North Carolina.

The Job Shop and Service to Industry Directory contains information on companies providing industrial services in Pitt County and eastern North Carolina. Companies are listed alphabetically. Detailed descriptions of the companies and all their services follow.

The Pitt County Development Commission does not accept any responsibility for errors or omission in fact of materials furnished. Every effort was made to include all job shops in the county; any omission is inadvertent. Any companies omitted are encouraged to fill out the form on pages 24-25 in order to be included in future revisions.

For more information, please contact Brad Hufford, Associate Director for Retention & Expansion, at (252) 902-2077 or by email at brad.hufford@pittcountync.gov
CMI Plastics, Inc

222 Pepsi Way
Ayden, NC 28513
(252) 746-2171
Fax: (252) 746-2172
Stephen Hasselbach, CEO
Established: 1942 (Relocated to Pitt County in 2007)
Employees: 55
NAICS Code: 33351, 561910, 326199
SIC Code: 3544, 3089, 7389

Type of Work
Blister packing, contract packaging, thermoforming.

Principle Products/Service
Trays, Blisters, Clamshells.

Major Work
Cosmetics, Aerospace, Medical, Pharmaceutical.

Quality Control System
Exact JobBoss/Unipoint Quality Assurance, Manual Inspection, Lot Retainage, Customer GMP.
D&D Mechanical Services, LLC.

P0. Box 64
3234 Wesley Church Rd.
Farmville, NC 27828
(252) 753-5337
FAX (252) 753-5337
Donnie Robinson, President
Established: 2007
Employees: 6
SIC Codes: 3441, 3444, 3448, 3449, 3564, 3569, 3499

Type of Work
Metal fabrication; Miscellaneous steel fabrication and installation such as handrails, stairs, special supports and frames, machine guarding, etc.; Industrial duct work; Non-coded welding - carbon steel, stainless steel, aluminum; Non-process and process piping (welded and threaded) - carbon steel, stainless steel, copper, galvanized, PVC; Equipment relocation and installation; Millwright; Rigging; Form and place concrete equipment pads and grout equipment; Footings and concrete demolition disposal; Metal buildings - erect and repair.

Principal Products and/or Services
Industrial/Commercial HVAC design, fabrication and installation, including food grade applications, carbon steel, stainless steel, aluminum; Fabrication shop and portable welding services.

Equipment:
Shop is approximately 6,000 sq ft.
[5] 16’x20’ rollup doors
[2] Overhead monorails
10’0”x16 gauge Wysong sheet metal brake
4’0” box brake
4’0” roller
16 gauge stomp shear
[3] Portable welders
[1] Miller tip welder
5,000 lb. LP forklift
Jack A. Farrior Steel Works, Inc.

P0. Box 839
9585 US 264 Alt.
Farmville, NC 27828-0839
(252) 753-2020
FAX (252) 753-7851
Jack A. Farrior, President
Established: 1962 (Name Change in 1993)
Employees: 60
SIC Codes: 3441, 3564, 3569, 3449, 3499

Type of Work
Metal fabrication; Design, fabricate and install structural and miscellaneous steel; Bins and hoppers; Duct work; Stainless steel; Aluminum; Sandblasting; Paint; Design/build projects; Structural and miscellaneous steel fabrication; Agricultural and industrial material handling conveyors, elevators, spouting; Metal building and mill renovations.

Principal Products and/or Services
Material handling equipment, millwright, structural steel, miscellaneous steel, tanks, blowers, conveyors, automatic counters.

Quality Control System
Visual inspection and performance testing

Equipment:

Forming
[1] Bending Roll
[1] Brake, I7ST 12’
[1] Iron Works, punch, 1/4” x 1/2”
[1] Iron Works, angle shear, 6” x 6” x 1/2”
[1] Press, mechanical, 7ST 8’
[1] Press, mechanical, 14’ x 1/2”
[1] Shear, 1/4” x 10’
[1] Shear, 1/2”x 14’
[1] Milling Machine Lathe (in house needs only)
[2] Saws, band and cut-off, 1 6” x 1 2”

Welding
Arc
Mig and Tig
[9] Wire
Studwelder
Jack A. Farrior Steel Works, Inc. (continued)

Finishing
Painting (airless and spray)
Sand Blasting

Shipping Facilities
Truck
The Hammock Source

P.O. Box 1602
305 Industrial Blvd.
Greenville, NC 27835
(252) 758-0641
FAX (252) 758-0375
Jay Branch, President
Established: 1971
Employees: 150
SIC Code: 2394, 3471, 3499

Type of Work
Metal working; Electrostatic painting; Woodworking; Cut and sew textiles; Twisting-textiles; Quilting.

Principal Products and/or Services
Rope and cordage, hand-woven rope hammocks, quilted fabric pillows, wood products, and metal products.

Quality Control System
On line inspections, receiving/production and finished goods.

Major Work
Mass manufacturing of products using the above capabilities. Job shop work done on a limited basis.

Equipment:

Forming
[1] Bending Roll
[1] Iron Works
[1] Press, hydraulic
[1] Press, mechanical

Machining
[1] Boring Mill, vertical
[2] Drills, multi-spindle
[3] Drills, radial

Machining
[1] Planer
[3] Saws, band
[1] Saw, circular
The Hammock Source (continued)

**Welding**
[1] Arc

**Finishing**
Painting
Polishing
Sandblasting

**Foundries**
Cleaning, sandblasting

**Shipping Facilities**
Truck
Package Craft, Inc.

PO Box 430
146 Package Craft Road
Bethel, NC 27812
(252) 825-0111
FAX (252) 825-0100
Craig Roberts, General Manager
Established: 1982
Employees: 43

Type of Work
Manufacturer of corrugated packing materials including shippers, inner packer, and displays; Assemble partitions, build ups, foam on corrugated and assembled packs.

Principal Products and/or Services
Corrugated containers

Quality Control System
Total Quality Management

Major Work
Printing, slotting, scoring, and jointing of corrugated sheet stock.

Equipment:
86 x 190 Harper 1/C Flexo Slotter; S/N EO22O, electric running registers, electric frame opening, Martin sheet stacker.
50 x 130 McKinley Flexo Printer Slotter; Lead edge feeder, Martin stacker.
50 x 103 Hooper 4/C Printer Slotter; S/N WSG 3P-BOS, vacuum assist feed, electric running registers, die cut attachments, Greene Line stacker, S/N 7S4A-2.
50 x 110 Greenwood 2/C Printer Slotter; S/N CPS 1032, manual running registers.
24 x 66 Simon Hooper 2/C Printer Slotter; electric running registers, layboy takeoff.
24 x BG 2/C Printer Slotter; electric running registers, poly printer cylinders, Greene Line Stacke
66 x 113 McKinley 2/C Rotary Die Cutter; lead edge feed, McKinley beater takeoff.
45 x 65 Miehle Cylinder Die Cutter; S/N 184, hand feed, vacuum takeoff.
50 x 70 Miehle Cylinder Die Cutter; Model C & C. 70, S/N 127.
Package Craft, Inc. (continued)

40” Rebiltco Band Saw; Model Super C Jr
36” Potdevin NTZ Gluer; S/N 3-1 1 B.
60” Potdevin Rotary Press
60” Economy Downstroke Baler
49 x 118 Emba Folder Gluer; Model UVZ-RTZ, S/N 965, Valco glue, Signode bundler, Model ML2JE.
Crittendon Semi-Automatic Gluer with Nordson Hot Melt and Valco Cold Glue.
585 Bostitch Semi Automatic Stitcher; S/N LI 6490V, Crittendon conversion, belt takeoff.
Universal Jet Taper; S/N M-707, roller platform lift, Valco glue.
S&S Taper; Model FAD, S/N 161 90, roller platform lift, air knife.
38” Staude Straight Line Gluer; belt feed, glue pot.
Muller Spiral Stretch Wrap Machine; Model LP44B, S/N 10801 081, motorized turntable.
C&S Automatic Labeler
Sphenodon Tool Company, Inc.

3530 Tupper Drive
Greenville, NC  27834
(252) 757-3460
FAX (252) 830-0207
Jeff Dill, President
SIC Codes:  3545, 3544, 3599

Type of Work
Design, manufacturing, servicing and sales of cutting tools (High speed, carbide drills, top reamer, end mills, counter bores, milling cutters, broaches, locating pins).

Quality Control System
Visual inspection of each piece using comparators (25x magnification), surface plate micrometers.

Equipment:

Forming
[1] Press, hydraulic, 12 ton

Machining
[4] Grinders, cutters, Cincinnati (Model #2)
[2] Grinders, external, OD (Model #5)
[1] Grinder, internal, Cincinnati (Model #2)
[1] Grinder, surface, Detra
[2] NC Machines, drill, pointer (1 Oliver)
[1] NC Machine, lathe, engine
[1] NC Machine, milling, vertical, Bridgeport
[1] Saw, band

Shipping Facilities
Truck

Other Special Equipment
[2] Comparators (14” screen)
[1] Cut off machine for steel bars
SPM Machine Works

4721 Old NC 11
Ayden, NC 28513
(252) 746-1229
FAX (252) 746-2192
Clint Sanders, President & COO
SIC Codes: 3599

Type of Work
Prototype and CNC production of machined parts in low and high volume.

Major Work
Customers in the aerospace, automation-robotics, electronics, packaging, environmental, pharmaceutical, hydraulic cylinder, and other high-tech industries.

Quality Control System
ISO-9000 compliant. Quality Assurance Lab stocked with the full complement of inspection equipment, thread gauges, and hand tools.

Equipment:

CNC Mills
[2] Haas VF-1 Milling Centers
[1] Haas VF-4 Milling Center
[1] Okuma ES4020 Milling Center

CNC Lathes
[1] Okuma LFS-15 Twin Spindle Turning Center
[1] Okuma LB-15 11M Turning Center with live tooling
[1] Okuma LB-10 11M Turning Center with live tooling

Swiss Machine
[1] Tsugami S-25D CNC Swiss with automatic bar loader

Quality Assurance Equipment
[2] Digimar CX-2 Digital Height Gauges
[1] Starrett HE-350 Optical Comparator
[2] Surface Plates 24 x 36 (2 inspection station set ups)
Multiple digital calipers, micrometers, and gauges.
SPM Machine Works (continued)

Other Equipment

[1] Peerless Saw - Fully Automatic
[1] Vibratory Tumbler
Starling Enterprises, Inc.

4656 US 258 N
Famville NC 27828
(252) 753-2735
Fax: (252) 753-2523
John D. Starling, Owner
Established: 1979
Employees: 2
SIC Code: 3499

Type of Work
Aluminum, stainless steel, carbon steel and plastic fabrication of new parts and/or repairs.

Principal Products/Service
Replacement parts for machinery, fabrication of new machinery and/or parts. Design new equipment and re-engineer old designs

Major Work
Fabricate parts for machines and equipment.

Equipment:

Fabrication
[1] bending roll, 12 GA x 4 in
[1] iron worker - 1”x8”, 5/8”x14”; 1¼” hole thru ¾” plate, 4”x4” x 3/8” angle, cope ½”
[1] Press, mechanical 8’-12 GA
[1] Press, hydraulic - 12’ x 3/8” 225 ton special forming dies-acute, vee, flatten, large radii
[1] Shear - plate ¼”x 12’

Machining
[2] drills, upright 20”
[1] drill, upright 24”, large capacity
[1] grinder, surface 6”x18”
[1] lathe - 16”x80”
[1] lathe, engine, 15” x 54”
[1] CNC bed mill 48” x 36”
[1] milling machine, Lagun, 17”x32” envelope
[1] CNC Milling Machine, Lagun 16” x 30” envelope
[1] band saw, horizontal 6” x 14”
[1] band saw, horizontal 11”x20”
[1] band saw, vertical - 20” wide x 14” high
Starling Enterprises, Inc. (continued)

Welding
[3] Mig welders, 450 amps
[1] Plasma cutter - 1¼” capacity
[1] Spray welding unit - Eutectic

Finishing
Painting available
Polishing available
Bead blasting
Sand blasting
Power Coating (small)

Other Special Equipment
Unipunches up to ¼” capacity thickness; up to 1 ¼” diameter by 12’ length
Rigid Threader- 1/8” to 4” pipe; ¼” to 2” bolts, standard & metric
TRC, Inc. (The Roberts Company)

133 Forlines Road
Winterville, N.C. 28590
(252) 355-9353
FAX (252) 756-7018
Chris Bailey, President
Established: 1977
Employees: 650
SIC Code: 3443; 3499

Type of Work
ASME Code and non-Code welding; Steel and alloy fabrication; ASME Code vessel fabrication and repairs; Unlimited general, mechanical, and electrical contracting.

Principal Products and/or Services
Tanks, Heat Exchangers, Pressure Vessels, Fabricated Piping and Fittings, and Structural Steel.

Quality Control System
Four full-time AWS certified welding inspectors.

Equipment:

Forming
[1] Plate Roll, 5/8” x 10’
[1] Press Brake, 350 ton x 12’
[3] Ironworkers, 120 ton, Piranha
[1] Shear, 350 ton x 12’

Machining
[1] CNC Vertical boring mill
[1] Radial drill
[1] CNC multi-function turret mill

Finishing
Painting: heat cured industrial coatings with automotive type finishes.
Sand-blasting: environmentally safe media recovery system.

Saws
[1] Coldsaw, bandtype
[1] Coldsaw, circular type

Welding
[40] Tig, Mig, and Stick machines
[1] Pandjiris Manipulator (Automated)
TRC, Inc. (continued)

Burning/Cutting
[1] CNC Oxyfuel/Plasma Cutting torch with Auto/CAD interface

Shipping
Rail
Truck, four-lane interstate access

Other Special Equipment
CNC Auto Plasma Torch with AutoCad interface; CAD department with EDI capability;
Four overhead cranes; Field erection capability with unlimited licenses in General
Contracting, Electrical, and Plumbing HVAC.
United Machine Works, Inc.

1716 NC 903 N
Greenville, NC 27834
(252) 752-7434
Fax (252) 830-9360
Linwood Brown, Production Manager
Established: 1964
SIC Codes: 3398, 3499, 3535, 3559, 3569, 3599

Type of Work
Custom machining, fabrication and assembly of machine tools and parts.

Principal Products and/or Services
New design and manufacture or repair of special industrial machine tools, parts, and their delivery and installations.

Quality Control System

Major Work
Custom Machining, precision grinding, CNC milling, CNC turing and fabrication.

Equipment:

Machining
[10] Engine lathes
[2] Bullard vertical turret lathes
[3] CNC Turning centers
[4] CNC Milling machines
[1] Moore jig borer
[12] Vertical mills with digital readouts
[2] Lucas horizontal boring mills
[3] Cylindrical grinders
[6] Surface grinders
[1] Sunnen honing machine
[1] CNC horizontal machining center
[1] Wotan horizontal boring mill
United Machine Works, Inc. (continued)

Fabrication, Welding, and Finishing
[3] Drill presses
[2] Horizontal saws
[1] Vertical saw
[1] McKay submerged arc welder
[1] Linde MIG welder
[4] Miller combination TIG and AC/DC arc welders
[1] Cress electric heat treating furnace
[1] Torex vibratory finisher
[1] Empire glass bead blaster
[1] Spray paint booth
Winterville Machine Works, Inc.

P.O. Box 520
2672 Mill Street
Winterville, NC 28590
(252) 756-2130
FAX (252) 756-0695
John R. Carroll, President
Established: 1957
Employees: 65
SIC Codes: 3499, 3599, 3732, 3398, 3471

Type of Work
Job Shop specializing in repair and manufacture of machines, dies, fixtures, and tooling; CNC Production Machining; Marine fabrication division; Electroplating/Metal finishing.

Principal Products and/or Services
Modifications and repairs of machines and equipment. Manufacturer of parts to vendor specifications. Powder spray; heat treating; CAD/CAM facilities; fabrication shop specializing in aluminum pipe forming and welding for the marine industry; and electroplating/metal finishing; metal fabrication; mig, tig, and stick welding.

Quality Control System
MIL-Q-9858A; MIL-Q-45208A; MIL-STD-4104; MIL-STD-1 520C.

Major Work
Custom design, manufacturing, and repair of precision machines and parts: automotive, industrial transportation equipment, material handling equipment, plastic injection mold dies, and textile equipment. Electroplating: hard industrial chrome, Zinc/Zinc Chromate-Rack and barrel, Black Oxide. WMW Marine Sportfishing accessories: hardtops, towers, T tops, leaning posts, rod holders.

Equipment:

Machining
[1] Milling machine, vertical, No. 2 Fritz Werner
[1] Shaper, 24”, with universal table, Cincinnati Rigid
[1] Grinder, cylindrical, universal, 14” x 72” Cincinnati
[1] Grinder, surface, 16” rotary table, No. 11 Blanchard
[1] Grinder, surface, 6” x 18”, Reed
Winterville Machine Works, Inc. (continued)

Machining (continued)
[1] Grinder, tool and cutter, all End Mill grinding attachments md. Weldon, No.2 Cincinnati
[1] Grinder, cylindrical, Norton Plain
[1] Grinder, surface, 42” rotary table (48” swing), Blanchard
[1] Grinder, cylindrical, universal, 10” x 30”, Cincinnati
[1] Grinder, surface, B” x 24”, Brown and Sharpe
[1] Sander, belt, Jon Air
[3] Sanders, belt, floor type, 120” Hammon
[1] Sander, belt, vertical, 8 x 90, Porter Cable
[1] Lathe, 26” x 120” HMT Super Cut
[1] Lathe, toolmakers, l0 x 36”, EE Monarch Precision
[1] 16” x 102” American engine lathe
[1] Lathe, pivot-type lathe tracer attachment, Mark 11
[1] Lathe, engine, 15” x 54”, Leblond Regal continued (1) Lathe, engine, 17” x 80”, Causing Colchester
[1] Saw, band, vertical, 36” (metal cutting)
[1] Saw, Cut-off, automatic, 12”, Peerless
[5] Drill presses, single spindle
[1] Drill grinder, 2.5”, Sterling
[1] Drill, radial, American
[3] Tapers, automatic
[1] Boring mill, lathe, vertical, turret, 36”, high speed Bullard
[1] Boring mill, vertical, 72”, 6 to 105 RPM, max swing: 78”, 46” under rail, G & L
[1] Jig borer, bridge type, 18” x 23” travel with grinding attachment, Mitsui Seiki
[1] Cincinnati Milacron Arrow 750
[1] 5” Gidding & Lewis PC 50, CNC table type horizontal boring mill, 1990

CNC Machining
[1] Machining Center, vertical, OKUMA MC-4VAE, travel table, 16 x 30, repeatability .00012, 20 tool ATC
[1] Machining center, K & T (Model 600) 3 axis CNC control, rotary indexer, 40 tool changer, circular interpolation, pallet shuttle, and 30” cube machine parameters, repeatability: .0002
[1] Machining Center, Cincinnati Cim-X Changer CNC Series 30 Machining Center with full 3 axis contouring control and rotary index table, repeatability: .0003
[1] Machining Center, Gidding & Lewis PC -SO horizontal boring mill, 3’ x 5’ rotary table travels 9G"X, 72"Y, 62W 367,100 tool changer, .00022 repeatability, table size 4’ x 8’
[2] Lathes, CNC Okuma LC 20-2S-4 axis turning center, 10” chuck, 30” between CTRS
[1] Lathe, CNC Cinturn 1 208 Turning Center, 8” chuck, 40” between CTRS
Winterville Machine Works, Inc. (continued)

CNC Machining (continued)
[1] Lathe, CNC Hitachi Seiki 4NEI 1-1100 Turning Center, 10” chuck, 40” between CTRS
LNS Hydrobar Barfeeder 1 .75” x 12’
Cincron Cell - Consisting of: [2] Cincinnati Milacron MalCm horizontal 630 machining center 7 pallets each APC, 1 20 tool changer each - X -axis (column) 40.35”, Y- axis (spindle carrier) 31 .5”, Z axis (pallet/index table) 31.5”

Welding
[1] Welder, pulsed heliweld control for welding alum. and stainless steel, 250 AC/DC Miller
[1] Welder, heliarc, stick and mig, inert gas, 300 amp, Miller
[1] Welder, oxygen and acetylene equipment, propane cutting equipment
[8] Welder, Synchrowave, 300 amp, Miller pulsed controlled
[1] Spray equipment, Eutectic Mig, Tig, and Stick (all metals)

Finishing
Electroplating
Polishing
Grit and Vapor Blasting
Industrial Hard Chromium for work up to 12” in length
Black Oxide
Drying Ovens
Sand Blasting
Passivating
Tumbling
Zinc/Zinc Chromate- Rack and Barrel

Shipping Facilities
Air service
Day and night truck service
Day and night bus service
UPS daily

Miscellaneous Equipment
[2] Presses, Arbor
[1] Press, hydraulic, automatic, 1 50 ton
[1] Broaching Press, 6 ton, Colonial
[3] Lapping plates
[1] Demagnetizer
Brake, press, 18” throat x 8’ bed, 110 ton
[1] Set 60” x 130” balancing ways
[1] Rotary Table, 12”
Winterville Machine Works, Inc. (continued)

Miscellaneous Equipment (continued)
[1] Iron worker
Numerous portable drills, grinders, and sanders
Keyway broaches to 2”
[2] Pipe Bender, 2”, Pedric
[1] Heat treating furnace with automatic controls, 8.5” x 9.5” x 18”
Case hardening equipment

Quality Control Equipment
Precision tools and gauges - 0.0. Mikes to 36” with standards
I.D. Mikes to 36”
Precision gauge blocks
End measuring rods
Dial indicators .001 and .001
Height gauges
Depth gauges
Vernier calipers to 80”
Hole gauges
Precision bench centers
Surface pyrometer
Precision squares
Precision master level
Precision straight edge
Hartford Super Spacer
Misc. gauges and time savers of many types and sizes
[2] Electronic indicators
[3] Granite Surface Tables
[1] Portage 36 B CMM, 36” Cube capacity, with probe and Sheffield readouts. Index
table, repeatability ± .0001.
[1] J & L Precision Comparator with 14” screen
[2] Profilometer (RMS)
[1] Coating Thickness checking equipment
[1] Complete Metal Finishing/Electroplating Lab
Any Pitt County job shop may be included in this Directory at no charge by filling out this form and sending it either by mail to Pitt County Development Commission, PO Box 837, Greenville, NC, 27835 or by email to pittedc@pittcountync.gov. Companies will be added when the Directory is updated on a quarterly basis.

Company Name:  
Address:  
City:  
Zip Code:  
Phone:  
FAX:  
Key Executive/Title:  
Year Established:  
Number of Employees:  
SIC Code(s):  
NAICS Code:  
Type of Work:  
Principal Products and/or Services:  
Quality Control System:  
Major Work:  
Equipment:

Additional Information: